

Selection Guide



Current Range	Mode Of Operation	Amps	Electrode	Start Cartridge	Tip	Shield Cup	Shield Cup Body	Drag Shield Cup	Deflector	Gouging Shield Cap
20-40 Amps	Drag Tip / Cutting	20A	9-8215	9-8213	9-8205	9-8218	9-8218	9-8237	9-8243	
		30A			9-8206					
		40A			9-8207					
20-40 Amps	Standoff Cutting	20A	9-8215	9-8213	9-8205	9-8218	9-8218	9-8237	9-8243	9-8241
		30A			9-8206					
		40A			9-8207					
20-40 Amps	Gouging	Tip A	9-8215	9-8213	9-8207	9-8218	9-8218	9-8237	9-8243	9-8241
		Tip A			9-8208					
		Tip A			9-8208					
50-60 Amps	Drag Tip Cutting	60A	9-8215	9-8213	9-8252	9-8218	9-8218	9-8237	9-8243	9-8241
		50-55A			9-8209					
		60A			9-8210					
		50-55A			9-8209					
50-60 Amps	Standoff Cutting	60A	9-8215	9-8213	9-8210	9-8218	9-8218	9-8237	9-8243	9-8241
		50-55A			9-8210					
		60A			9-8210					
		60A			9-8210					
50-60 Amps	Drag Shield Cutting	50-55A	9-8215	9-8213	9-8209	9-8218	9-8218	9-8235	9-8243	9-8241
		60A			9-8210					
		60A			9-8210					
		60A			9-8210					
50-60 Amps	Gouging	Tip B	9-8215	9-8213	9-8226	9-8218	9-8218	9-8237	9-8243	9-8241
		Tip C			9-8227					
		Tip D			9-8228					
		Tip D			9-8228					
70-120 Amps	Standoff Cutting	70A	9-8215	9-8213	9-8231	9-8218	9-8218	9-8237	9-8243	9-8241
		80A			9-8211					
		90A-100A			9-8212					
		70A			9-8231					
		80A			9-8211					
		90A-100A			9-8212					
120A	9-8253									
70-120 Amps	Drag Shield Cutting	70A	9-8215	9-8213	9-8231	9-8218	9-8218	9-8236	9-8243	9-8241
		80A			9-8211					
		90A-100A			9-8212					
70-120 Amps	Gouging	Tip B	9-8215	9-8213	9-8226	9-8218	9-8218	9-8237	9-8243	9-8241
		Tip C			9-8227					
		Tip D			9-8228					